MAINTENANCE SCHEDULE

C=CHECK AND ADJUST AS NECESSARY
1=INSPECT AND CORRECT AND REPLACE AS NECESSARY
R=REPLACE, CHANGE, OR LUBRICATE

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SERVICE INTERVALS (HOURS) HOOD AND ENGINE COVER WELNUTS AIRBRAKE COVER WELNUTS SPARK PLUGS (RN179BC) WATER PUMP BELT CARB AND JET ADJUSTMENTS* FNGINE MOUNTING NITS AND BOLTS	AIR BRAKE CABLES SHROTTLE CABLE SHOKE CABLE THE FILTER SOIL AND OIL FILTER GUEL FILTER CLECTRICAL WIRING**	WIRTS*** OAN/FAN HUB BEARINGS OBLIGE PUMP ODRIVE ASSEMBLY*** ORRIVE BELT TENSION**** BHOSE CLAMPS FIRE EXTINGUISHER SKIDS FUEL TANK CONNECTIONS RUNNING LIGHTS RUDDER & SHUTTER LINKAGES RUDDER & SHUTTER BOLTS

*TO BE PERFORMED BY A QUALIFIED TECHNICIAN

BLOCK BEARINGS, BUSHINGS, DRIVE AND DRIVEN PULLEY BOLTS

*****ANY ADJUSTMENTS TO DRIVE BELT TENSION SHOULD BE MADE BY A QUALIFIED HOVERCRAFT AMERICA TECHNICIAN

^{***}IF SKIRTS ARE TORN OR WORN, THEY CAN BE USED UNTIL THERE IS A NOTICEABLE LOSS OF LIFT OR CONTROL **SEAL ELECTRICAL TERMINALS OF GAUGES AND BATTERY WITH WHITE LITHIUM GREASE SPRAY OR PASTE

^{****}THIS INCLUDES FLYWHEEL PLATE, ROTO FLEX COUPLER, DRIVE SHAFT,

MAINTENANCE LOG

DATE	HOURS	MAINTENANCE PERFORMED	COST	PERFORMED BY
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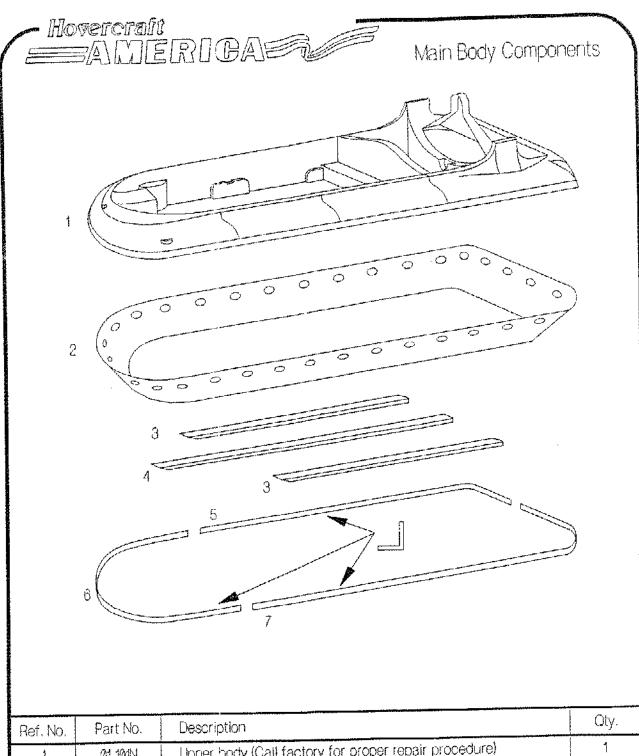
MAINTENANCE LOG

DATE	HOURS	MAINTENANCE PERFORMED	COST	PERFORMED BY
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Parts Manual

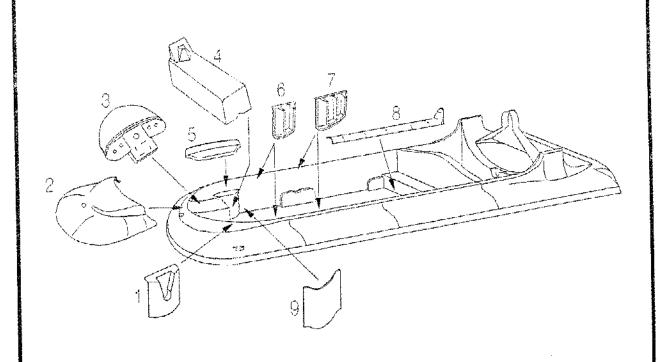
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Ref. No.	Part No.	Description	Oty.
1	01-101N	Upper body (Call factory for proper repair procedure)	1
2	01-102N	Lower body (Call factory for proper repair procedure)	1
3	01-103N	Right skid / Left skid	2
4	01-104N	Middle skid	1 1
5	01-105N	Right skirt trim	1 1
6	V1-1061V	Front skirt trim	1
7	@1-107N	Left skirt trim	

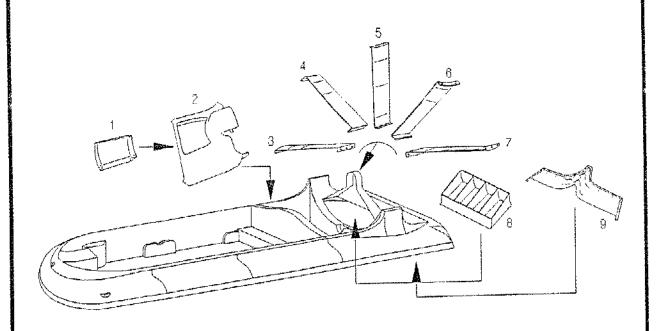


Front Fiberglass



		December 1997	Qty.
Ref. Na.	Part No.	Description	
1	02-120-2	Brake cover	
2	02-121-2	Front hood	
3	02-122-2	Dash pod	
4	Ø2-123-2	Fuel de l'seat	<u> </u>
5	82- 124-2	Storage Ild	
6	02-125-2	Reversing seat back	2
7	02-126-2	Dual seat back	
8	02-127-2	Wiring cover	
<u> </u>	(/2-128-2	Storage compartment	ļ .

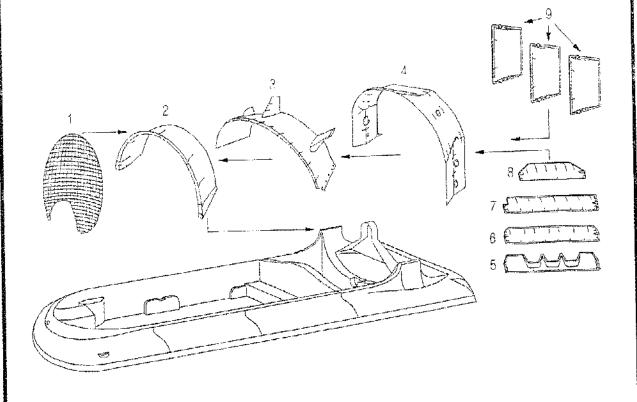




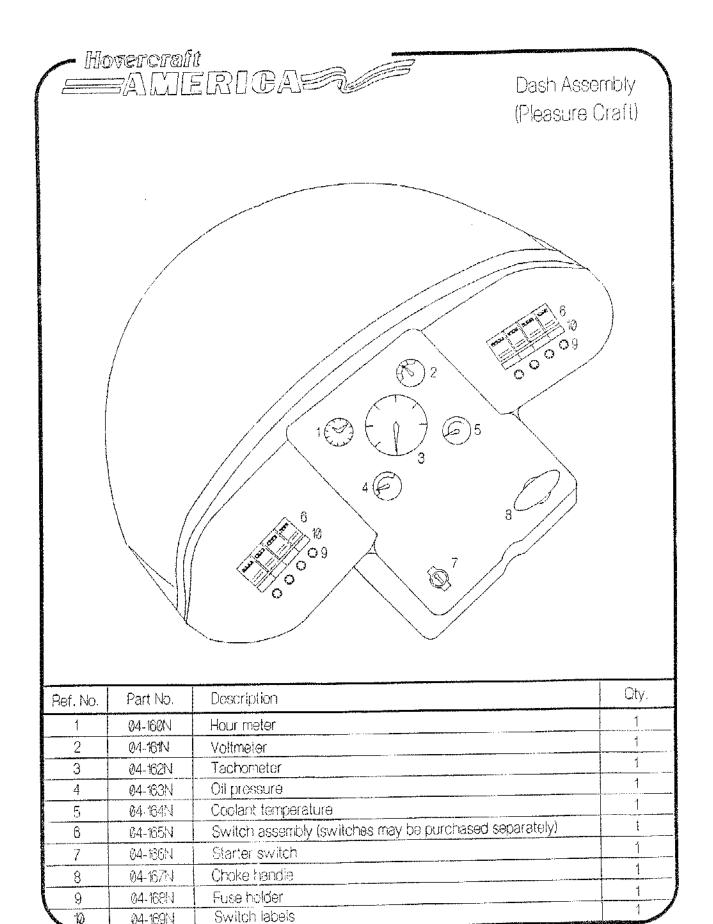
Ref. No.	Part No.	Description	Oty.
1	03-140N	Motor cover	1
2	03-141N	Engine compartment cover	1
3	03-142N	Right horizontal stator vane	1
4	0G-143N	Right 45 degree stator vane	
5	03-144N	Vertical stator vane	1
6	03-145N	Left 45 degree stator varie	1
7	03-146/N	Left horizontal stator vane	1
8	03-147N	Radiator air deflector	
9	03-148N	Plenum splitter plate	1



Duct Components



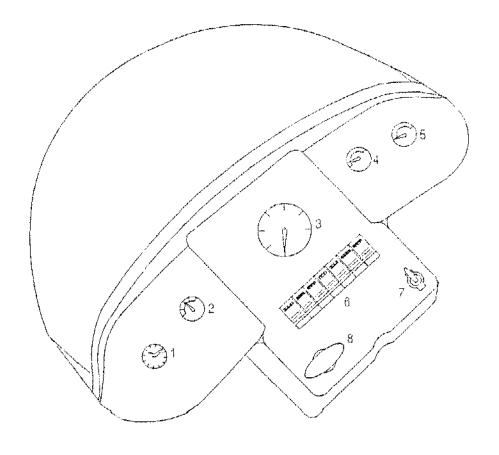
<u></u>	I	Canadiana	Qly.
Ref. No.	Part No.	Description	
1	03A-150-2	Fan guard	
2	03A-151-2	Inner duct	
3	03A-152-2	Outer duct	
4	03A 153-2	Rudder and shutter mount	
5	03A-154-2	Bottom shutter	
9	03A-155-2	Sottom middle shutter	
7	034-158-2	Upper ni ddie shutter	
8	03A 157-2	Upper shutter	
9	03A-158-2	Rudder	-



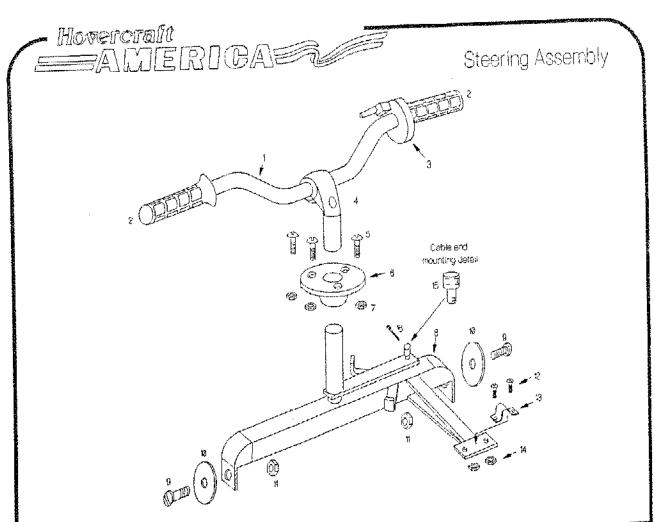
Dash assemblies and gauge locations are subject to change without notice www.i-hovercraft.Depot com his section

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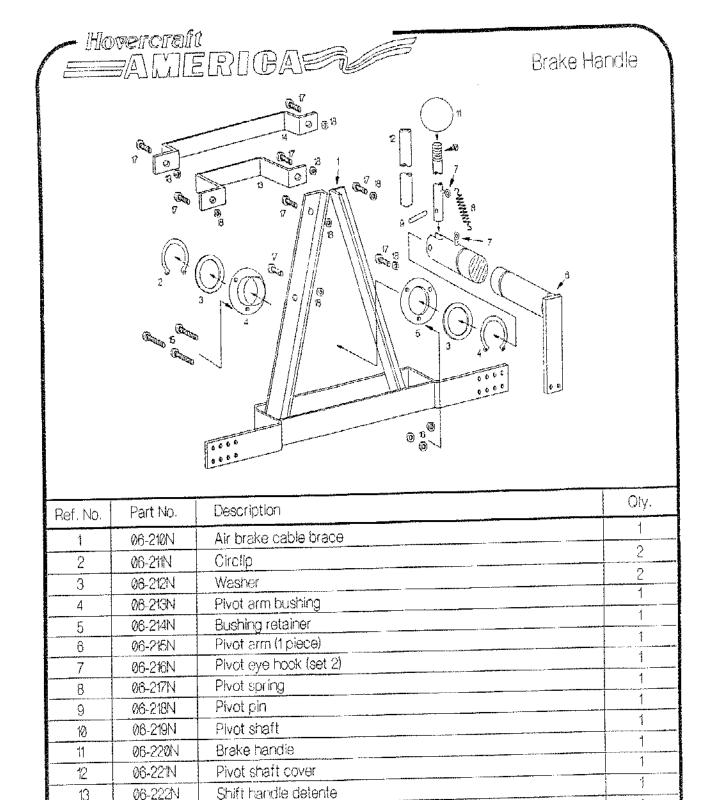
Dash Assembly (Rescue Craft)



Ref. No.	Part No.	Description	Oty.
1	04-160N	Hour meter	_ 1
2	04-161N	Voltmeier	
3	04-162N	Tachometer	1
4	04-163N	Oil pressure	<u> </u>
5	04-164N	Coolant temperature	1
6	04 165N	Switch assembly (switches may be purchased separately)	
7	04-166N	Starter switch	
8	04-1671N	Choke handle	



Ref. No.	Part No.	Description	Gty.
1	05-180N	Handlebar	1
2	05-181N	Throttle grip	2
3	05-182N	Throitle	1
4	05-183N	Gooseneck	1
5	16-440N	Steering bushing bott	3
8	Ø5-185N	Steering bushing	1
7	16-441N	Locknut	3
8	Ø5-187N	Steering assembly	1
9	16-452N	Steering assembly mounting boit	2
10	18-451N	Washer	2
11	16-455N	Locknut	2
12	16-444N	Steering cable mounting boil	2
13	05-192N	Cable hold down	1
14	16-443N	Locknut	2
15	05-194N	Cable end mount	
16	05-195N	Cotter pin	



Shift handle guide

Lockmut

5mm locknut

Pivot arm bushing bolt

5mm x 16mm machine screw

06-223N

16-440N

16-441N

16-445N

16-443N

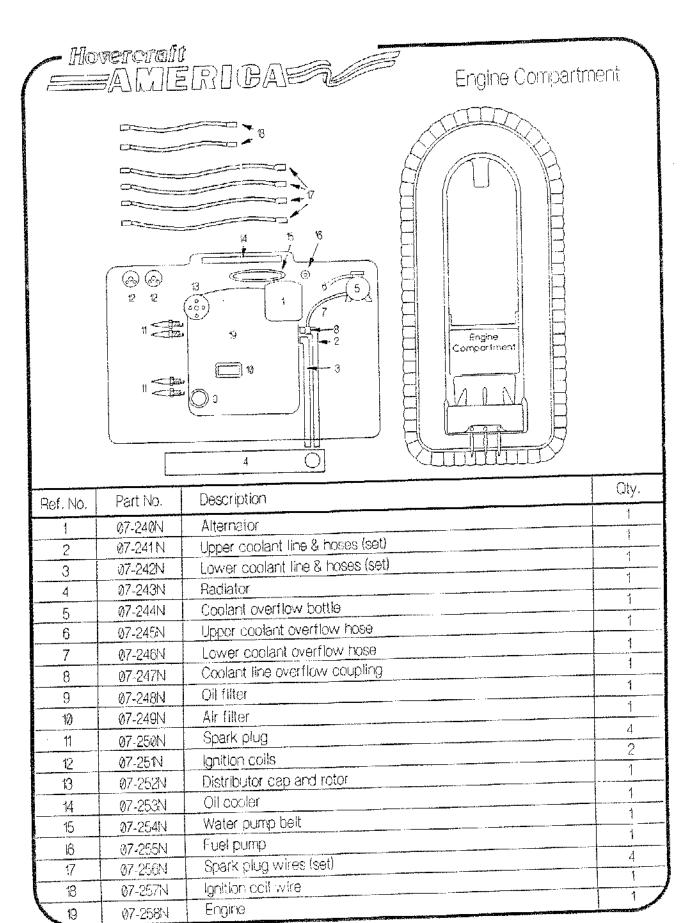
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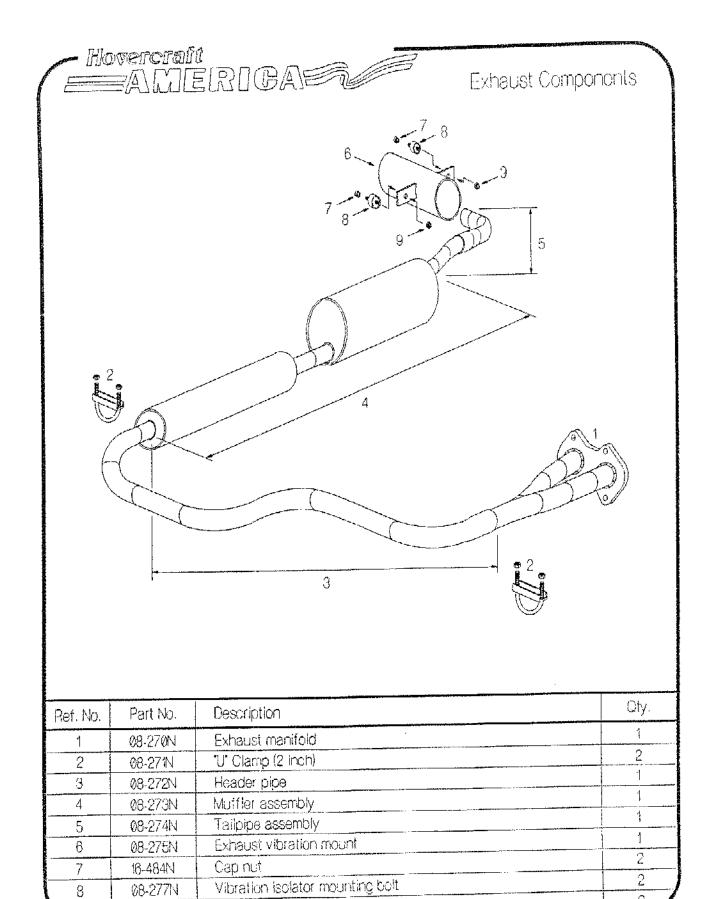
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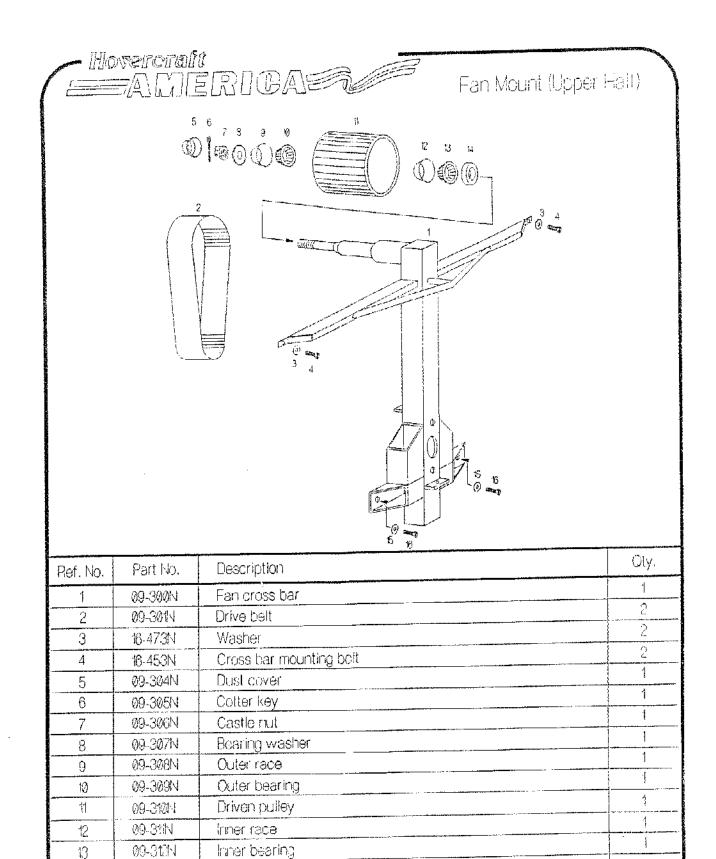
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16-475N

Locknut



09-31314

16-473N

16-463N

14

15

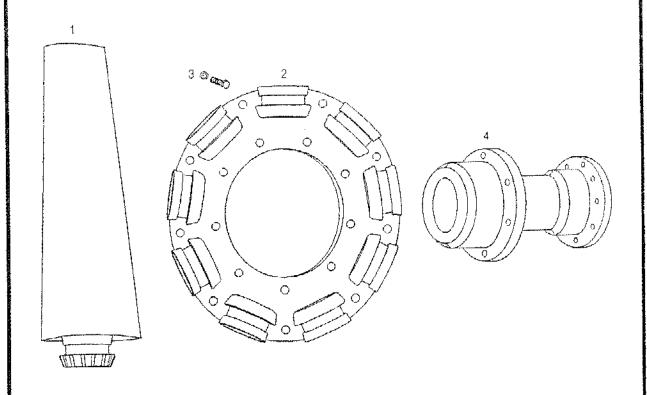
Oil seal

Washer

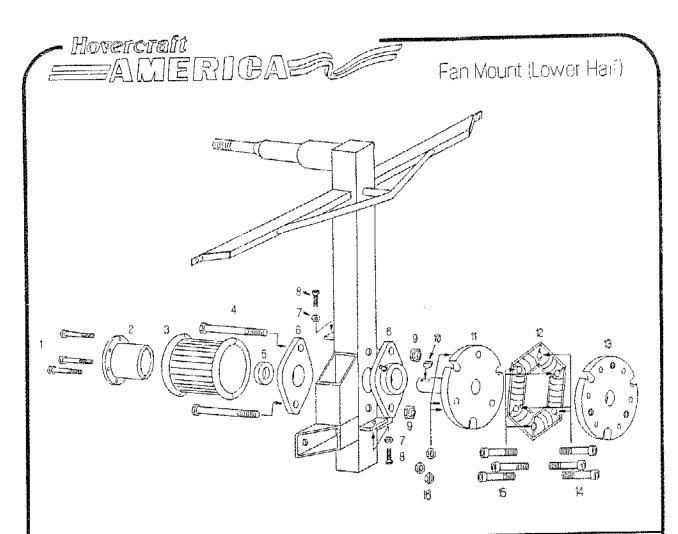
Bottom fan assembly boit

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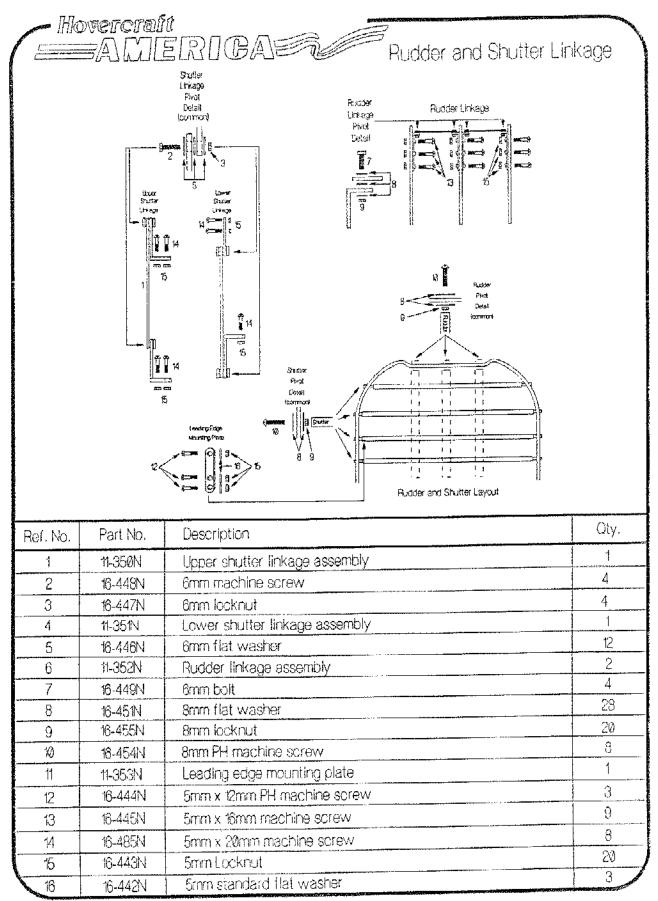
Fan Assembly



Ref. No.	Part No.	Description	Qity.
	09A-315N	Fan assembly	11
1	09A-316N	Fan blade	9
2	09A-317N	Fan hub (sold as a unit)	2
3	09A-3:8N	Fan hub nut and bolt (included with assembly)	1 3
4	09A-319N	Fan hub mount	

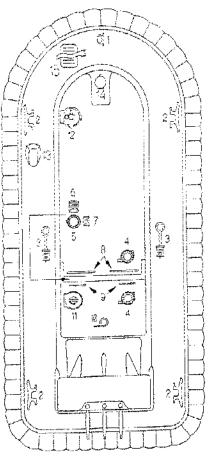


Ref. No.	Part No.	Description	Qty.
1	10-320N	Taper lock bolts (included with taper lock)	3
2	10-321N	Taper lock	1
3 1	10-322N	Drive pulley	1
4	t6-471N	Block bearing bolt	2
5	10-324N	Brass spacer	1
6	10-325N	Block bearing assembly	2
7	18-475N	Adjuster nut	2
8	16-474N	Adjuster bolt	2
9	16-472N	Block bearing locknut	2
10	10-329N	Woodruff key	
11	10-330N	Drive shaft plate	
12	10-331N	RotoFlex boot	1
13	10-332N	Flywheel plate	
14	16-464N	RotoFlex bolts (SS, Alien head)	3
. 5	16-476N	RotoFlex boits (black allen head)	3
16	16-467N	RotoFlex nuts	3



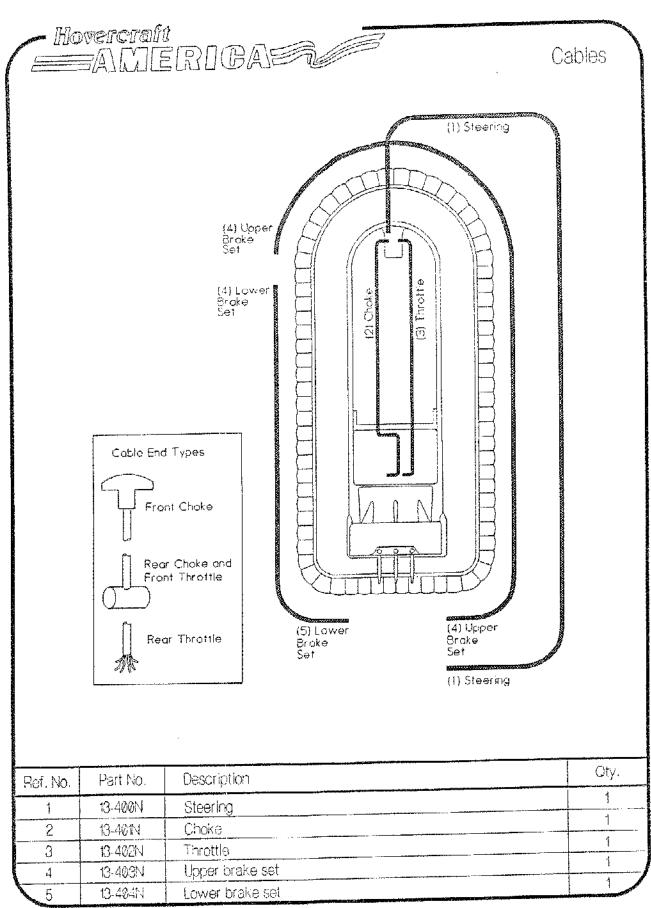
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General Hardware

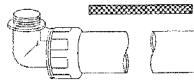


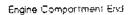
Dat No 1	Part No.	Description	Oty.
Ref. No.			4
1	12-380N	Bow eye took	4
2	12-081N	Cloat	1 2
3	12-382N	Drain plug	2
/ ⁴ / ₇	12-383N	Bilge pump (f on pleasure craft, 2 on rescue)	
5	12-384N	Engine blower (an (located in pienum)	·
6	12-385N	Engine blower ducting	
7	12-386N	Blower to grid connecting hase	1 1
8	12-387N	Engine compartment air intake grids (under seat)	2
	12-388N	Engine compartment air intake grids (in engine compartment)	2
10	12-388N	Intake grid retainers (3 per grid)	12
	12-398N	Engine compartment fire extinguisher (Haion optional)	<u> </u>
2	12-3974	Passengar compartment fice extinguisher	1
13	12-392N	Fuel tank vent	1
14	12-3931\	Gas cap	1
% 5	12-394N	Pattery cover and strep	1

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()) Main Wiring Loom





Dashboord End

The Main Wiring Loam contains two primary power cables, seven wires for gauges, and ten miscellaneous wires. When servicing electrical systems, replacement connectors and related components must be replaced with factory components. Failure to do so will void any related warrantles.

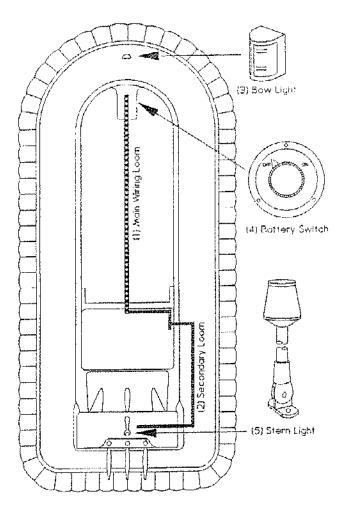
(2) Secondary Wiring Loom



To Top of Duct

Engine Comportment End

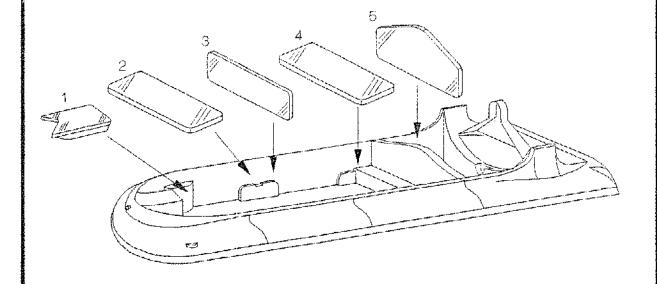
The Secondary Wiring Loan contains six wires. It runs from the starboard engine comportment wall, through the pienum, and up into the air duct. The secondary loan supplies power to the rear navigation lights and accessories.



Ref. No.	Part No.	Description	Qty.
1	14-410N	Main wiring loom	1
2	14-4111	Secondary wiring foom	-{
3	14-4121	Bow light	1
4	14-41314	Battery Switch	1
5	14-41410	Stern light	

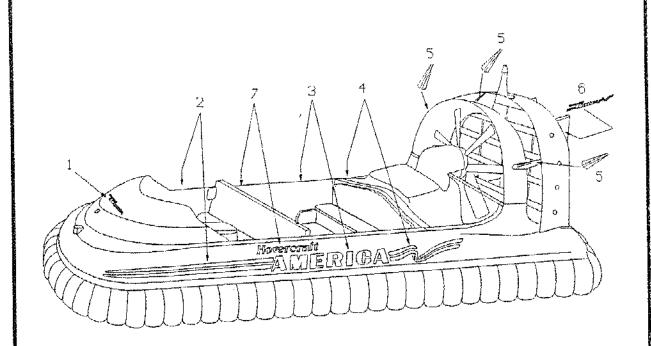


Upholstry



Ref. No.	Part No.	Description	Qty.
1	14-420N	Fuel cell seat pad	
2	14-421N	Center seat	1
3	14-422N	Center seat back	1
4	14-423N	Rear seat	1
5	14-424N	Rear seat back	1

Pleasure Craft Stripe Package

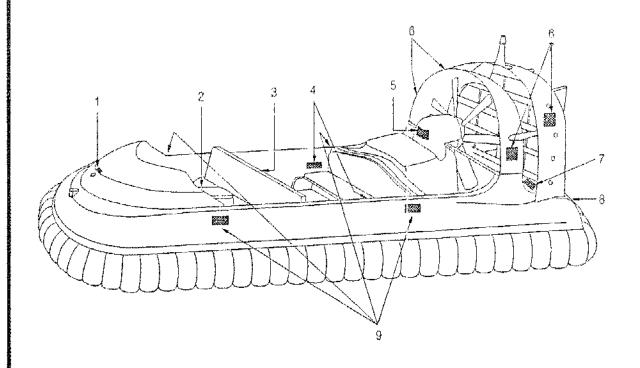


Note: Each stripe part is sold as a set. Each set contains both the right and left sides of each stripe.

Ref. No.	Part No.	Description	Oty.
1 1	17-520-1	Hood decal (1 set)	1
2	17-521-1	Front flags (Left and right, set)	
3	17-522-1	"AMERICA" side decals (Left and right, set)	
4	17-523-1	Flag wave (Left and right, sel)	
5	17-524-1	Duct stripes (set of 3)	
6	17-525-1	"Hovercraft AMERICA" rudder decal	1
7	17-526-1	"Hovercraft" side decals (Left and right, set)	1

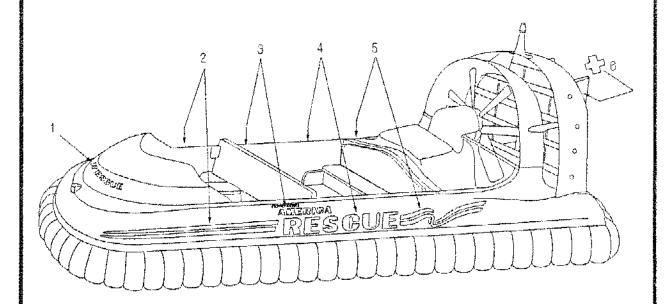


Warning Labels (Both Craft)



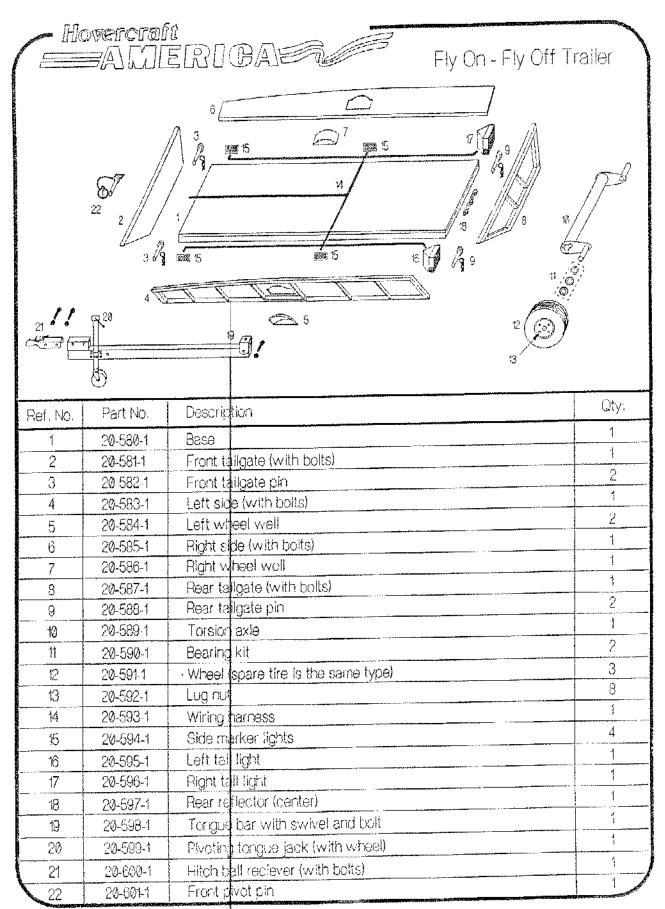
Ref. No.	Part No.	Description	Qty.
1	18-540-1	"Unleaded Gasoline, No Smoking" decal	†
2	18-541-1	"Hearing Protection Required" decal	
3	18-543-1	"Caution: Abrupt Stops" decal (on front seat backrest)	1
4	18-544-1	"Do Not Block Airflow" decal (set of 2)	
5	18-545-1	"Do Not Operate Without Fan Guard" decal	1 1
6	18-546-1	"Danger; Keep Clear" decal (set of 4)	1
7	18-547-1	"Keep Clear" decal (set of 2)	1
8	18-548-1	*Hot Exhaust* decal	1
9	18-542-1	"No Step" decal (set of 4)	

Rescue Craft Stripe Package



Note: Each stripe part is sold as a set. Each set contains both the right and left sides of each stripe.

Ref. No.	Part No.	Description	Gly.
1	19-560-1	Bow 'RESCUE' decal	1
2	19-561-1	Front : lags (Left and right, set)	1
3	19-565-1	"Hovercraft AMERICA" (left and right side, set)	
4	19-562-1	"RESCIJE", reflective (Left and right side, set)	1 1
5	19-563-1	Flag wave, rear (Left and right side, set)	1
6	19-564-1	Rudder cross (Left and right outboard rudders, set)	





FASTENERS

NUTS & BOLTS

16-440N 4mm x 70mm x 25mm 16-441N 4mm x 70mm Nylon L/N 16-442N 5mm STD F/W 16-443N 5mm x 80mm x 12mm 16-444N 5mm x 80mm x 16mm 16-445N 5mm x 80mm x 16mm 16-446N 6mm x 1.0 Nylon L/N 16-448N 6mm x 1.0 x 16mm 16-449N 6mm x 1.0 x 20mm 16-450N 6mm x 1.0 x 30mm 16-451N 8mm Flat Washers (Stainless Steel) 16-452N 8mm x 1.25 x 20mm 16-453N 8mm x 1.25 x 35mm 16-454N 8mm x 1.25 x 50mm 16-455N 8mm x 1.25 Nylon L/N 16-456N 8mm x 20mm Motor Mount Base 16-457N 8mm x 30mm Top Fan Assembly 16-458N 8mm x 10mm x 50mm Cleat Bolt 16-460N 10mm x 1.25 x 20mm Rear Motor Mount 16-461N 10mm x 20mm 8-8 HHCS Front Motor Mount 16-462N 10mm x 20mm 8-8 HHCS Front Motor Mount 16-463N 10mm x 1.5 x 70mm Bolt (Drive Shaft) 16-467N 10mm x 130mm Starter Bolt (Top) 16-468N 12mm x 120mm Starter Bolt (Bottom)	Part No.	Description
16-442N 5mm STD F/W 16-443N 5mm x 80mm Nylon L/N 16-444N 5mm x 80mm x 12mm 16-445N 5mm x 80mm x 16mm 16-446N 6mm x 1.0 Nylon L/N 16-447N 6mm x 1.0 x 16mm 16-448N 6mm x 1.0 x 20mm 16-449N 6mm x 1.0 x 30mm 16-450N 6mm x 1.0 x 30mm 16-451N 8mm Flat Washers (Stainless Steel) 16-451N 8mm x 1.25 x 20mm 16-452N 8mm x 1.25 x 35mm 16-453N 8mm x 1.25 x 50mm 16-454N 8mm x 1.25 Nylon L/N 16-456N 8mm x 20mm Motor Mount Base 16-457N 8mm x 30mm Top Fan Assembly 16-458N 8mm x 10mm x 50mm Cleat Bolt 16-459N 8mm x 60mm Pulley Bolt 16-460N 10mm x 1.25 x 20mm Rear Motor Mount 16-461N 10mm x 20mm 8-8 HHCS Front Motor Mount 16-462N 10mm x 20mm 8-8 HHCS Front Motor Mount 16-463N 10mm x 1.5 x 70mm Bolt (Drive Shaft) 16-467N 10mm x 130mm Starter Bolt (Top) 16-468N 12mm x 120mm Starter Bolt (Bottom)	——	
16-443N 5mm x 80mm Nylon L/N 16-444N 5mm x 80mm x 12mm 16-445N 5mm x 80mm x 16mm 16-446N 6mm Standard F/W 16-447N 6mm x 1.0 Nylon L/N 16-448N 6mm x 1.0 x 16mm 16-449N 6mm x 1.0 x 20mm 16-450N 6mm x 1.0 x 30mm 16-451N 8mm Flat Washers (Stainless Steel) 16-452N 8mm x 1.25 x 20mm 16-453N 8mm x 1.25 x 35mm 16-453N 8mm x 1.25 x 50mm 16-455N 8mm x 20mm Motor Mount Base 16-456N 8mm x 30mm Top Fan Assembly 16-458N 8mm x 10mm x 50mm Cleat Bolt 16-459N 8mm x 60mm Pulley Bolt 16-460N 10mm x 1.25 x 20mm Rear Motor Mount 16-461N 10mm x 20mm 8-8 HHCS Front Motor Mount 16-463N 10mm x 20m 30mm Bottom Fan Assembly 16-464N 10mm x 1.5 x 70mm Bolt (Drive Shaft) 16-467N 10mm Nut 16-468N 12mm x 120mm Starter Bolt (Bottom)	16-441N	4mm x 70mm Nylon L/N
16-444N 5mm x 80mm x 12mm 16-445N 5mm x 80mm x 16mm 16-446N 6mm Standard F/W 16-447N 6mm x 1.0 x 16mm 16-448N 6mm x 1.0 x 20mm 16-449N 6mm x 1.0 x 30mm 16-450N 6mm x 1.0 x 30mm 16-451N 8mm Flat Washers (Stainless Steel) 16-452N 8mm x 1.25 x 20mm 16-453N 8mm x 1.25 x 35mm 16-454N 8mm x 1.25 x 50mm 16-455N 8mm x 1.25 Nylon L/N 16-456N 8mm x 20mm Motor Mount Base 16-457N 8mm x 30mm Top Fan Assembly 16-458N 8mm x 10mm x 50mm Cleat Bolt 16-459N 8mm x 60mm Pulley Bolt 16-461N 10mm x 1.25 x 20mm Rear Motor Mount 16-462N 10mm x 2.00 x 30mm Bottom Fan Assembly 16-463N 10mm x 2.00 x 30mm Bottom Fan Assembly 16-465N 10mm x 1.5 x 70mm Bolt (Drive Shaft) 16-467N 10mm x 130mm Starter Bolt (Top) 16-468N 12mm x 120mm Starter Bolt (Bottom)	16-442N	5mm STD F/W
16-445N 5mm x 80mm x 16mm 16-446N 6mm Standard F/W 16-447N 6mm x 1.0 x 16mm 16-448N 6mm x 1.0 x 20mm 16-449N 6mm x 1.0 x 30mm 16-450N 6mm x 1.0 x 30mm 16-451N 8mm Flat Washers (Stainless Steel) 16-452N 8mm x 1.25 x 20mm 16-453N 8mm x 1.25 x 35mm 16-453N 8mm x 1.25 x 50mm 16-454N 8mm x 1.25 Nylon L/N 16-455N 8mm x 20mm Motor Mount Base 16-457N 8mm x 30mm Top Fan Assembly 16-458N 8mm x 10mm x 50mm Cleat Bolt 16-459N 8mm x 60mm Pulley Bolt 16-460N 10mm x 1.25 x 20mm Rear Motor Mount 16-461N 10mm x 20mm 8-8 HHCS Front Motor Mount 16-463N 10mm x 2.00 x 30mm Bottom Fan Assembly 16-464N 10mm x 1.5 x 70mm Bolt (Drive Shaft) 16-467N 10mm x 130mm Starter Bolt (Top) 16-468N 12mm x 120mm Starter Bolt (Bottom)	16-443N	5mm x 80mm Nylon L/N
16-446N 6mm Standard F/W 16-447N 6mm x 1.0 Nylon L/N 16-448N 6mm x 1.0 x 16mm 16-449N 6mm x 1.0 x 20mm 16-450N 6mm x 1.0 x 30mm 16-451N 8mm Flat Washers (Stainless Steel) 16-452N 8mm x 1.25 x 20mm 16-453N 8mm x 1.25 x 35mm 16-454N 8mm x 1.25 x 50mm 16-455N 8mm x 1.25 Nylon L/N 16-456N 8mm x 20mm Motor Mount Base 16-457N 8mm x 30mm Top Fan Assembly 16-458N 8mm x 10mm x 50mm Cleat Bolt 16-459N 8mm x 60mm Pulley Bolt 16-460N 10mm x 1.25 x 20mm Rear Motor Mount 16-461N 10mm x 1.5 Nylon L/N 16-462N 10mm x 20mm 8-8 HHCS Front Motor Mount 16-463N 10mm x 20mm 8-8 HHCS Front Motor Mount 16-465N 10mm x 1.5 x 70mm Bolt (Drive Shaft) 16-467N 10mm x 1.30mm Starter Bolt (Top) 16-467N 10mm Nut 16-468N 12mm x 120mm Starter Bolt (Bottom)	16-444N	5mm x 80mm x 12mm
16-447N 6mm x 1.0 x 16mm 16-448N 6mm x 1.0 x 20mm 16-449N 6mm x 1.0 x 20mm 16-450N 6mm x 1.0 x 30mm 16-451N 8mm x 1.25 x 20mm 16-452N 8mm x 1.25 x 20mm 16-453N 8mm x 1.25 x 35mm 16-454N 8mm x 1.25 x 50mm 16-455N 8mm x 1.25 Nylon L/N 16-456N 8mm x 20mm Motor Mount Base 16-457N 8mm x 30mm Top Fan Assembly 16-458N 8mm x 10mm x 50mm Cleat Bolt 16-459N 8mm x 60mm Pulley Bolt 16-460N 10mm x 1.25 x 20mm Rear Motor Mount 16-461N 10mm x 1.5 Nylon L/N 16-462N 10mm x 20mm 8-8 HHCS Front Motor Mount 16-463N 10mm x 2.00 x 30mm Bolt (Drive Shaft) 16-465N 10mm x 1.5 x 70mm Bolt (Drive Shaft) 16-467N 10mm Nut 16-468N 12mm x 120mm Starter Bolt (Bottom)	16-445N	5mm x 80mm x 16mm
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16-468N 12mm x 120mm Starter Bolt (Bottom)	16-465N	
	16-467N	
16-469N 12mm Nut		
	16-469N	12mm Nut

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3/8x20 Motor Mount Top Bolts (Gold) 16-470N 7/16-14x4" Bolt-Bearing Blocks (Drive Gear) 16-471N 7/16-14 Lock Nut " " 16-472N 7/16 Flat Washer (Stainless Steel) 16-473N 1/4-20 X 1 3/4" 16-474N 1/4-20 Lock Nut 16-475N 1/2-13 x 2 1/4" Black Anodized Bolt 16-476N 1/4-20 Chrome cap nut 16-484N

RIVETS

Part No.	<u>Description</u>
16-477N	ASP 46
16-478N	AK 44 BS
16-479N	RV 6602-6-4
16-480N	RU 6602-6-6
16-481N	RU 6602-6-8

WELLNUTS

Part No.	<u>Description</u>	
16-482N	5mm x 80mm	Metric Wellnuts
16-483N	5mm x 80mm	x 20mm Metric Wellnut Screws

Hovercraft Optional Equipment

21-620	3 Ft. telescoping paddle
21-621	3 Ft. rescue hook
21-622	Accessory plug
21-623	Accessory har (per application)
21-624	Anchor with 50 ft. rope
21-625	Assorted repair items (metric nuts & bolts, etc.)
21-626	CB Radio
21-627	Cigarette lighter
21-628	Club seating
21-629	Courtesy map lights
21-630	Customized lighting
21-631	Driver's seat back pad
21-632	Dual batteries
21-633	External jumper leads
21-624	Global positioning system (GPS)
21-625	Halon system
21-626	Hand-held spotlight
21-627	Heavy duty skirts
21-628	Hot grips
21-629	Hover cover
21-630	Leg straps for stretchers
21-631	Rapid deployment trailer
21-632	Side ropes
21-633	Skirt repair kit
21-634	Stretcher racks
21-635	Stripes - custom
21-636	Tongue jack with wheel
21-637	VHF Radio

Note: Options and pricing are subject to change without notice.



Suggested In-Flight Tool Kit

Straight head screwdriver
Phillips head screwdriver
Small adjustable wrench
Spark plug wrench
Side cutter
Needlenose pliers
Utility knife
Medium vice grip
Small flashlight
Small channel lock pliers
Waterproof bag for tools (To be kept on the craft)

All of the tools listed above should be kept in the craft at all times.

Additional suggested tools and parts (To be kept in the tow vehicle for field repairs):

Rechargeable drill
Basic drill set (13/64" will drill out all rivets)
Hammer
Metric allen wrench set
3/8" ratchet
3/8" drive metric socket set
Hand rivet gun

Suggested In-Flight Spare Parts

- 2) "A" Skirts
- 1) "B" Skirt
- 1) Skirt repair kit (25 Tie wraps, 10 Skirt clips, 10 P-Clips)(Part No. 17-534N)
- 15) 6-8 Rivets
- 1) Anchor, with 25' anchor/tow rope
- 5) Cotter pins



5) Wellnuts and screws

4) Spark plugs

1) Kit of assorted repair items (Metric screws and bolts, small and large hose clamps, fan guard bungees, cotter pins, fan guard holders, and wire quick disconnects)(Part No. 17-515N)

Note: P-Clips and tie wraps are special ordered by the factory for a specific tensile strength. Non-factory replacements can cause serious damage to the skirt system.



ORDERING INFORMATION

CRAFT IDENTIFICATION

To help speed the purchase of replacement parts, and so we can better serve you, please write down your hovercraft's identification number and engine number in the spaces provided. The hovercraft identification number is located under the rear seat, next to the engine compartment air intake grids. The engine number is located beneath the forward set of spark plugs, on a red and silver plate.

Hovercraft I.D. Number:	HCA 160RC 920003
Engine Number:	

PAYMENT METHODS

We accept Checks, Money Orders, and Cashier's Checks. For your convenience, we can set up COD Accounts and Open Accounts.

WHEN ORDERING

Please give the correct part number, description of part, and the quantity required. When ordering by mail or fax, please use the order form enclosed in your owner's manual whenever possible. Please print clearly to avoid errors or unnecessary delays.

ORDER CHARGE

- COD Customers add \$4.00 COD charge.
- Cash orders must be accompanied by 100% deposit.
- Open accounts require deposit on orders over \$250, with net due upon reciept.

PRICES

Prices are subject to change without notice.



SUBSTITUTION OF PARTS

We reserve the right to substitute parts of similar nature and quality.

RETURN POLICY

Returns will not be accepted after 90 days. Any return must be in new, salable condition. Parts which have been drilled, cut, welded, painted, or modified in any way cannot be returned. Non-salable items will be returned to the customer.

RETURN PROCEDURE

Returned parts must have prior approval. When shipping the part, you must include the Return Merchandise Authorization and the original packing slip, or a first-generation copy. Returned merchandise will carry a 10% restocking charge.

SHIPPING

Parts are shipped by UPS or by the U.S. Postal Service, the selection being dependent on current rates and the nature of your order. Larger items must be shipped by Truck Common Carrier. Engines can be sent via truck common carrier. Add 15% to your order to cover Shipping Charges.

SALES TAX

Applicable sales tax will be applied according to your State's requirements. Wisconsin Residents add 5% sales tax.

We thank you for your order. Please call us if you have a question.

Hovercraft America (414) 253-9979

ORDER FORM

Sold To:		Ship To:			
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Date:			Via:GroundAir By:UPSU.S. Mail		
Part No.	Qty.	Name of Part		Unit Price	Total
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You may also order by phone using a Visa or Master Card

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Engine Frames, Fiberglass Parts, or Air Service. Please call for prices. Hovercraft America, Inc.			C.O.D. Fee:			
N114 W1860 Germantown (414) 253-99	15 C linton 1, WI 530:	Dr.	Subtotal: Sales Tax if A Total Due:	Applicable:		

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About The Hoverclub of America, Inc.

While hovercraft might seem novel or even strange to many people, to those who know of them and their capabilities there is a fascination that is obsessive to most. This is what the Hoverclub of America, Inc. is all about. The Hoverclub of America, Inc. consists of enthusiasts whose passion is hovercraft; cruising them, racing them, building them. We are a non profit organization founded in 1974. The Club provides a forum for the exchange of ideas and a focal point for research and development. Our membership is Worldwide including Canada, England, the Netherlands, Australia, Japan and Africa.

In order to serve our members varying interests we publish an informative, bimonthly newsletter, HOVERNEWS. It covers the world of sport sized hovercraft in detail. Our scope also covers the beach storming military giants as well as the commercial craft, but our members are primarily backyard builders and sports minded individuals. Members can write in and share experiences or technical information. HOVERNEWS provides the network to link up with others in the world who share the same interests.

The Hoverclub of America, Inc. holds an annual HOVERALLY, this is our national championship rally, as well as others for racing, cruising, rides and social gatherings. Rallys are a great place to meet other members and to share ideas and tell tall tales. There is an award every year at the National HOVERALLY for the best Homebuilt and/or the craft showing the most Technical Innovation. The National HOVERALLY is just one of the annual events sponsored by the Hoverclub. There is always a wide range of talent on display at any Club event. Racers will be competing for the National Championship. Some of these high power machines can reach speeds approaching 100 mph. For the younger members and those young at heart there is a model competition from rubber band free flight to radio controlled. The next step up is a human powered event where lift and thrust must be supplied by the drivers muscle alone. Each year our National HOVERALLY is the largest gathering of hovercraft in the US.

Drivers and builders are proud of their machines and eager to show off their capabilities, so demonstrations and rides are a big part of any event. Cruising is very popular in the Club and there is plenty of opportunity for that

Hovercraft AMERICA

at any Club gathering. The railys, races, and cruises are great places for anyone interested to gain first-hand experience. Ideas and information are swapped in lively discussions, parts and supplies are bought, sold and traded and new friends are made.

The Hoverclub of America, Inc. is involved in education. High Schools and Universities nationwide have explored the science and engineering aspects of the hovercraft. Shop classes can build a functional hovercraft quickly and economically all while getting hands on experience with aerodynamics, hydrodynamics, lubrication, momentum, woodworking, plastics, and more. Due to it's relatively simple construction combined with advanced technology the hovercraft is a wonderful teaching tool. A human powered hovercraft built by students in Virginia is currently on display in the Smithsonian Institute.

The Hoverclub of America, Inc. is a member of the World Hovercraft Federation and shares information on a worldwide network of clubs full of hovercraft enthusiasts. World Championship races are held every other year in a different country and Hoverclub members can compete in international events. In 1989 we hosted the World Championships in Troy, Ohio. In 1991 the World Championships were held In England. The '93 World Championships are scheduled In France.

Membership in the Hoverclub doesn't cost much compared to how it can pay off in information and access on technical matters, R&D, resources and more. The homebuilder can save hundreds of hours and dollars by using the resources of the Club and finding the right materials and building a craft that will fly right, the first time. If you fly a factory craft the club can help with operating safety techniques, tune up tips and sources of new and used parts to keep your craft up and running. Commercial craft operators can save operating costs and prevent down time by keeping up with new technology in the industry and networking with other commercial operators. Safety and rescue teams can learn proper care and special techniques peculiar to hovercraft that can keep that craft operational for hundreds of hours. Manufacturers, consultants, model builders, racers, inventors, toddlers, teens to senior citizens all participate in the Hoverclub of America, Inc.

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Signature	Date	Expiration Date: Signature:	
Referred to by / Gift from:			* W # 30 70 70 70 70 70 70 70 70 70 70 70 70 70
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